



承插焊和螺纹活接头 Unions of Socket-Welding & Threaded
MSS SP-83

公称口径 Nominal Pipe Size		外径 End DIA	壁厚 Wall		螺母厚度 Nut	螺帽每英寸的螺 扣数 Threads Per inch	球面凸缘 厚度 Male Flange	定位口 高度 Bearing	公称装配 长度 Length Assem Nominal	结构尺寸 Laying Length	流通孔径 Bore		
		D min		C min		G min	H	F min	h min	L	E		d2
DN	NPS	承插焊 Socket	螺纹 Thread	承插焊 Socket	螺纹 Thread						承插焊 Socket	螺纹 Thread	
6	1/8	21.8	14.7	3.2	2.5	3.2	16	3.2	1.3	41.4	21	7.4	
8	1/4	21.8	19.1	3.3	3.1	3.2	16	3.2	1.3	41.4	21	10.9	
10	3/8	25.9	22.9	3.5	3.2	3.5	14	3.5	1.5	46	24	13.9	
15	1/2	31.2	27.7	4.1	3.8	3.7	14	3.7	1.5	49	24	17.5	
20	3/4	37.1	33.5	4.3	4.0	4.1	11	4.1	1.8	57	29	22.2	
25	1	45.5	41.4	5.0	4.6	4.5	11	4.6	1.9	57	30	28.4	
32	1 1/4	54.9	50.6	5.3	4.9	5.2	10	5.4	2.2	71.1	37	36.5	
40	1 1/2	61.5	57.2	5.8	5.1	5.6	10	5.9	2.3	76.5	38	42.4	
50	2	75.2	70.1	6.1	5.6	6.4	10	6.6	2.7	86.1	39	53.9	
65	2 1/2	91.7	85.3	7.7	7.1	7.1	8	7.5	3.1	102.4	56	65.3	
80	3	109.2	102.4	8.3	7.7	8.0	8	8.3	3.6	109	59	79.9	